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Automation, production systems, and computer-integrated manufacturing: 1. Automation, production systems, and computer-integrated manufacturing. by Mikell P Groover Print book: English. 2019. Fifth edition : New York Pearson 2. Automation, production systems, and computer-integrated manufacturing ... by Mikell P Groover Print book: English. 2016.

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Divided into two major areas of discussion – work systems, and work methods, measurement, and management – this guide provides up-to-date, quantitative coverage of work systems and how work is analyzed and designed. Includes 30 chapters organized into six parts: Work Systems and How They Work; Methods Engineering and Layout Planning; Time Study and Work Measurement; New Approaches in Process Improvement and Work Management; Ergonomics and Human Factors in the Workplace, and Traditional Topics in Work Management. Addresses the “ systems ” by which work is accomplished, such as worker-machine systems, manufacturing cells, assembly lines, projects, and office work pools. Summarizes many aspects of work systems, operations analysis, and work measurement using mathematical equations and quantitative examples. For professionals in the area of industrial engineering.

Divided into two major areas of discussion - work systems, and work methods, measurement, and management - this guide provides up-to-date, quantitative coverage of work systems and how work is analysed and designed.

For sophomore or junior-level courses in industrial engineering. Divided into two major areas of study - work systems, and work methods, measurement, and management - this guidebook provides up-to-date, quantitative coverage of work systems and how work is analyzed and designed. Thorough, broad-based coverage addresses nearly all of the traditional topics of industrial engineering that relate to work systems and work science. The author's quantitative approach summarizes many aspects of work systems, operations analysis, and work measurement using mathematical equations and quantitative examples.

Mikell Groover, author of the leading text in manufacturing processes, has developed Introduction to Manufacturing Processes as a more navigable and student-friendly text paired with a strong suite of additional tools and resources online to help instructors drive positive student outcomes. Focusing mainly on processes, tailoring down the typical coverage of both materials and systems. The emphasis on manufacturing science and mathematical modeling of processes is an important attribute of the new book. Real world/design case studies are also integrated with fundamentals - process videos provide students with a chance to experience being 'on the floor' in a manufacturing facility, followed by case studies that provide individual students or groups of students to dig into larger/more

design-oriented problems.

Reflecting the increasing importance of ceramics, polymers, composites, and silicon in manufacturing, *Fundamentals of Modern Manufacturing Second Edition* provides a comprehensive treatment of these other materials and their processing, without sacrificing its solid coverage of metals and metal processing. Topics include such modern processes as rapid prototyping, microfabrication, high speed machining and nanofabrication. Additional features include: Emphasis on how material properties relate to the process variables in a given process. Emphasis on manufacturing science and quantitative engineering analysis of manufacturing processes. More than 500 quantitative problems are included as end of chapter exercises. Multiple choice quizzes in all but one chapter (approximately 500 questions). Coverage of electronics manufacturing, one of the most commercially important areas in today's technology oriented economy. Historical notes are included to introduce manufacturing from the earliest materials and processes, like woodworking, to the most recent.

*Fundamentals of Modern Manufacturing* is a balanced and qualitative examination of the materials, methods, and procedures of both traditional and recently-developed manufacturing principles and practices. This comprehensive textbook explores a broad range of essential points of learning, from long-established manufacturing processes and materials to contemporary electronics manufacturing technologies. An emphasis on the use of mathematical models and equations in manufacturing science presents readers with quantitative coverage of key topics, while plentiful tables, graphs, illustrations, and practice problems strengthen student comprehension and retention. Now in its seventh edition, this leading textbook provides junior or senior-level engineering students in manufacturing courses with an inclusive and up-to-date treatment of the basic building blocks of modern manufacturing science. Coverage of core subject areas helps students understand the physical and mechanical properties of numerous manufacturing materials, the fundamentals of common manufacturing processes, the economic and quality control issues surrounding various processes, and recently developed and emerging manufacturing technologies. Thorough investigation of topics such as metal-casting and welding, material shaping processes, machining and cutting technology, and manufacturing systems and support helps students gain solid foundational knowledge of modern manufacturing.

For sophomore or junior-level courses in industrial engineering. Divided into two major areas of study – work systems, and work methods, measurement, and management – this guidebook provides up-to-date, quantitative coverage of work systems and how work is analyzed and designed. Thorough, broad-based coverage addresses nearly all of the traditional topics of industrial engineering that relate to work systems and work science. The author's quantitative approach summarizes many aspects of work systems, operations analysis, and work measurement using mathematical equations and quantitative examples.

For advanced undergraduate/ graduate-level courses in Automation, Production Systems, and Computer-Integrated Manufacturing. This exploration of the technical and engineering aspects of automated production systems provides the most advanced, comprehensive, and balanced coverage of the subject of any text on the market. It covers all the major cutting-edge technologies of production automation and material handling, and how these technologies are used to construct modern manufacturing systems.

Suitable for a first course in probability theory and designed specifically for industrial engineering and operations management students, *Probability Foundations for Engineers* covers theory in an accessible manner and includes numerous practical examples based on engineering applications. Essentially, everyone understands and deals with probability every day in their normal lives. Nevertheless, for some reason, when engineering students who have good math skills are presented with the mathematics of probability theory, there is a disconnect somewhere. The book begins with a summary of set theory and then introduces probability and its axioms. The author has carefully avoided a theorem-proof type of presentation. He includes all of the theory but presents it in a conversational rather than formal manner, while relying on the assumption that undergraduate engineering students have a solid mastery of calculus. He explains mathematical theory by demonstrating how it is used with examples based on engineering applications. An important aspect of the text is the fact that examples are not presented in terms of "balls in urns". Many examples relate to gambling with coins, dice and cards but most are based on observable physical phenomena familiar to engineering students.

This book takes a modern, all-inclusive look at manufacturing processes, but also provides a substantial coverage of engineering materials and production systems. Materials, processes, and systems are the basic building blocks of manufacturing and the three broad subject areas of this book. · Material Properties, Product Attributes · Engineering Materials · Solidification Processes · Particulate Processing For Metals And Ceramics · Metal Forming And Sheet Metalworking · Material Removal Processes · Properties Enhancing And Surface Processing Operations · Joining And Assembly Processes · Special Processing And Assembly Technologies · Manufacturing Systems · Support Functions In Manufacturing.

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